

Work Order ID 84410

84410

Page 1

May-11-12 2:17:35 PM

Item ID: D4618-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Clamp Assembly Cover

Start Date: 11/05/2012 Start Qty: 12.00

20
12

Cust Item ID:

Required Date: 25/05/2012 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 12/05/11

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4618

A

100

0.00

100

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O:

16966

Manufacture D4618-041 as per dwg Dwg D4618

Supplier: Aerotex Interiors

Material release note is required

CL 12/05/11 20

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

12/05/11 (20)

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

S. L. H. 3

cutted
(20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ME
12-05-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-11-12 2:17:39 PM

Page 1

Work Order ID: 84410

84410

Parent Item: D4618-041

D4618-041

Parent Item Name: Clamp Assembly Cover

Start Date: 11/05/2012

Required Date: 25/05/2012

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP REV:A 12.04.11 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4618-041P		Purchased	No			110	Each	0.0000	1	12/20			
D4618-041P									**				
Clamp Assembly Cover													

446/28 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

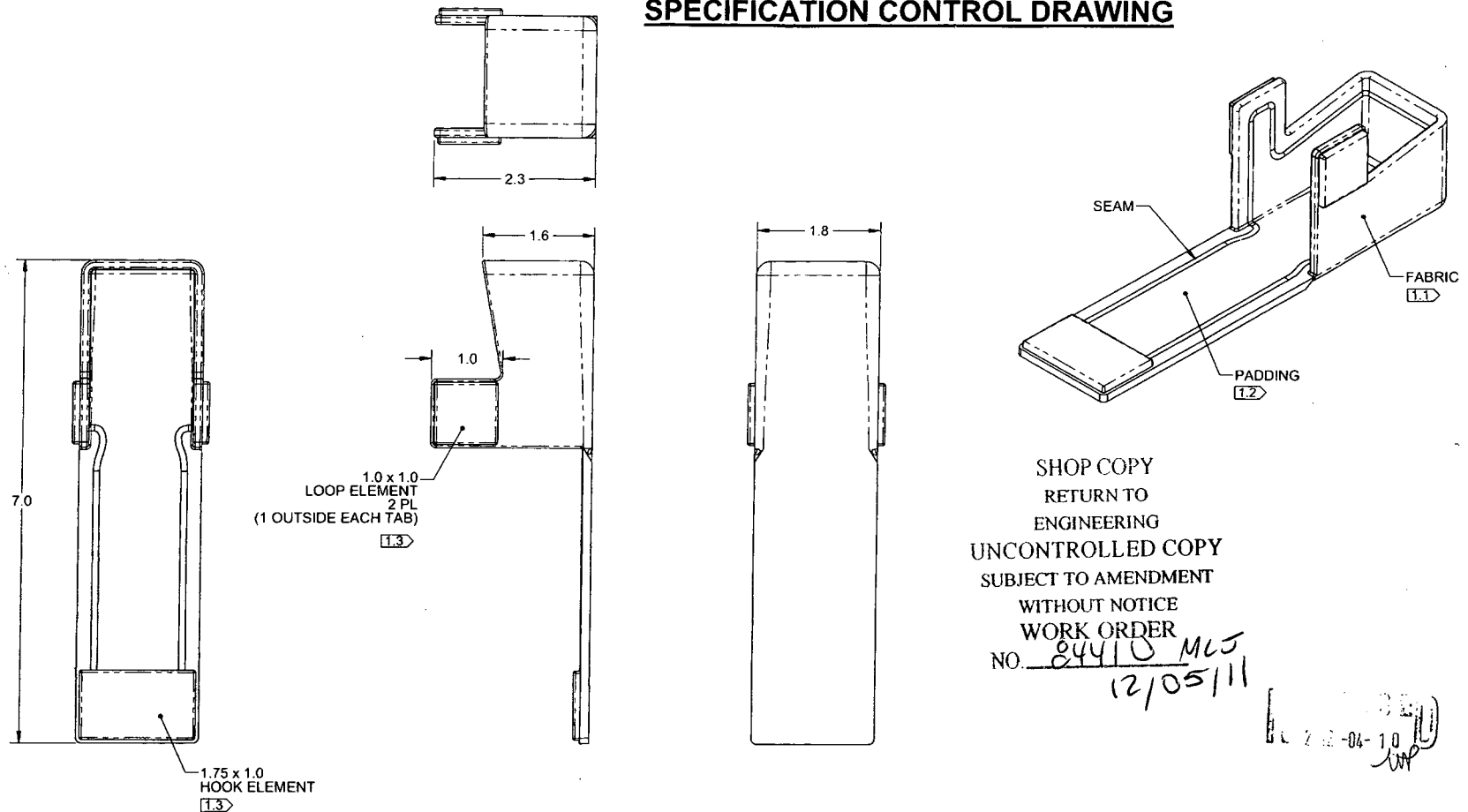
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84410 MCT
12/05/11

D4618-041 CLAMP ASSY COVER

NOTES:

- 1) MATERIAL:
- 1.1) FABRIC: FIBERGLASS REINFORCED PVC SHEATHING, DURATRIM 3209
- 1.2) PADDING: B WOOL, GREY # 36231, LIGHT BELL BS151-010-1A
- 1.3) FASTENER: HOOK & LOOP, APLIX 400
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4618-041" PER QSI044 6.6
- 7) WEIGHT: LESS THAN 0.01 lbs
- 8) POSSIBLE SUPPLIERS: AEROTEX INTERIORS, CALGARY, AB (REF P/N AX-212-11002)
TULMAR SAFETY SYSTEMS, HAWKESBURY, ON

A		NEW ISSUE		DESCRIPTION		RP	12.04.02
REV.						BY	DATE
DESIGN		RP		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN		RP					
CHECKED		A.P.		DRAWING NO.		REV. A	
MFG. APPR.				D4618		SHEET 1 OF 1	
APPROVED				TITLE		SCALE	
DE APPR.				CLAMP ASSY COVER		NTS	
DATE				12.04.02			

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WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16966

Purchase Order Date 5/14/12
PO Print Date 5/14/12

Page Number 1 of 1

Order From :

VC-AER003

AEROTEX INTERIORS INC.
#24-2333 18TH AVENUE N. E.
CALGARY, AB T2E 8T6
CA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	403 295 8770	Requisition Nbr	
Vendor Fax	403 313 0793	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
CX101510

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D4029-041P	Webbing (Long Basket)	5/22/12 Yes	5.00 Each	FedEx PI collect	\$290.0000	\$1,450.00
Special Inst: AS PER DWG D4029 REV. A B84417							
2	D4618-041P	Clamp Assembly Cover	5/22/12 Yes	20.00 Each	FedEx PI collect	\$35.0000	\$700.00

Special Inst: AS PER DWG D4618 REV. A
B84410

PO Total: \$2,150.00

**CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 5/14/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



Packing Slip

24 - 2333 18 Avenue NE
Calgary, AB T2E 8T6
PH: 403.295.8770 FX: 403.313.0793
EM: info@aerotex.ca WS: www.aerotex.ca

Date Packing Slip#

5/14/2012 8665

Ship: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

Customer Phone
613.632.5200

Customer Fax
613.632.1053

Ship Via
FEDEX P1

Courier Acct No.
151793240

Bill: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
CANADA

Email: PURO ACCT 1-7684382

5/24/2012 16966

DART

WEBBING (LONG BASKET)

D4029-041P

5

Clamp Assembly Cover
GST On Sales

D4618-041P

20


Thank you for doing business with Aerotex Interiors!

GST/HST No.

139110308

"your one stop shop for all your aircraft interior needs"

www.aerotex.ca

1. Organization issuing certificate. Aerotex Interiors Inc., 24 – 2333 18 Ave NE Calgary, AB T2E 8T6		2. CERTIFICATE OF CONFORMANCE			3. Work Order / Contract / Invoice 8665
4. Customer Name Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7 Canada					5. Customer Purchase Order PO16966
6. Item	7. Description	8. Part No./Specification	9. Qty.	10. Batch No.	11. Status
1	Light Bell – GREY #36231	BS151-010-1A LB	NA	146	New
2	DURATRIM	DURA-TRIM 3209	NA	4734	New
3	VELCRO- 1" Loop BLACK	SABLK1.00L Lot# 401260-SA	NA	5049	New
4	VELCRO- 1" Hook BLACK	SABLK1.00H Lot# 396427-SA	NA	5049	New
12. Remarks I certify that the materials supplied for the Purchase Order listed above conform to Aerotex Interiors's material/process specification and are in all respects in conformance with the contract requirements. I further certify that items have been fabricated to established specification to confirm with DWG NO. D4618					
13. Signature 		14. Title Manager			
15. Name Carson Chanthvong		16. Date May 17, 2012			



5000 N. Highway 251 ■ Davis Junction, IL 61020
815.393.4600 ■ 800.945.7135
www.SkandiaInc.com

Client: Aerotex Interiors
#5, 2280-39 Avenue NE
Calgary, AB Canada
Canada . T2E 8T6 CN

WO #: 175245-08
Date: 01/21/08
Test Plan #:
PO #:

Aircraft:
Stock

S/N:
NA

VERTICAL FLAMMABILITY TEST RESULTS

14 CFR Part 25.853 (a) Amdt 25-116 Appendix F Part I (a)(1)(ii)

Conditioning Room: Time In: 01/18/08

Time Out: 01/21/08

Specimen: Orcon: Insulation Blanket, Light Bell, BS151-010-1A LB, Grey, Ref #4761

Flame Application (seconds)	Flame Time (seconds)	Burn Length (inches)	Drippings (seconds)
12	0.0	0.5	0.0
12	0.0	0.6	0.0
12	0.0	0.8	0.0
Average:	0.0	0.6	0.0

Comments:

Vertical (12 sec.) Burn Test: Average Self-Extinguish time may not exceed 15 sec. Average Burn Length may not exceed 8". Average Dripping may not exceed 5 sec. after falling.

Passed: ☒

Failed : ☐

Signed:

Carin Demus

DURACOTE CORPORATION
350 North Diamond Street
P.O. Box 1209
Ravenna, Ohio 44266-0512

Phone: 330-296-9600 National: 1-800-321-2252
Fax: 330-296-5102 Ohio: 1-800-362-0588

Web Address: www.duracote.com

E-mail: custserv@duracote.com

CERTIFICATION OF CONFORMANCE

AEROTEX INTERIORS INC.
#5 2280 39TH AVENUE N.E.
CALGARY
T2E 6P7

The Material described below was manufactured to be in conformance with the requirements of the specification as listed.

Date 08/30/2005

Customer Order Number 4734
Duracote Order Number 9776

	ITEM NO. 1	ITEM NO. 2	ITEM NO. 3
PRODUCT	3209	2265	
COLOR	0981	0981	
MFG LOT NO	0000097761	X000044867	

Certification of conformance to:

THIS MATERIAL WAS TESTED IN ACCORDANCE WITH THE PROCEDURES AS SPECIFIED IN FAR 25.853(a) APPENDIX F PART I (a)(1)(ii).

The tests were performed in Duracote Laboratory NO. QLL6360.

TJS
Timothy Sluka / Lab Technician



SKANDIA

5000 N. Highway 251 ■ Davis Junction, IL 61020
815.393.4600 ■ 815.393.3501 (fax)
www.SkandiaInc.com

VERTICAL FLAMMABILITY TEST RESULTS				Skandia, Inc. WO # 213785-10	
14 CFR Part 25.853 (a) Amdt 25-116 Appendix F Part I (a)(1)(ii)				Client PO	
Skandia (Products) 5000 N. Hwy. 251 Davis Junction IL 61020 USA				Doc ID: 12NW-223246 Test Plan # Rev	
AIRCRAFT OR AIRCRAFT COMPONENT IDENTIFICATION					
Make: Stock		Model: N/A		Serial: N/A	
				Tail: N/A	
Conditioning Room Data: Date In: 06/10/2010 Time In: 16:00 Date Out: 06/14/2010 Time Out: 09:03					
SPECIMEN MATERIALS					
Skandia, Inc.: 1" BLACK SEW Loop Fastner SABLK1.00L, Lot# 401260-SA					
Set	Flame Application (seconds)	Flame Time (seconds)	Burn Length (inches)	Drip Flame Time (seconds)	
1	12	0.0	1.9	0.0	
2	12	0.0	1.8	0.0	
3	12	0.0	2.3	0.0	
Average:		0.0	2.0	0.0	
Vertical (12 second) Burn Test: Average Self-Extinguish time may not exceed 15 seconds. Average Burn Length may not exceed 8 inches. Average Dripping may not exceed 5 seconds after falling.					
Comments:					
<div style="text-align: right;"><input checked="" type="checkbox"/> Passed <input type="checkbox"/> Failed</div> <p>CERTIFICATION: I certify that after testing these specimens, the above results were obtained in accordance with the procedures and equipment specified by Code of Federal Regulations Title 14 Part 25, revised as of January 1, 2004 and the Aircraft Materials Fire test Handbook dated April, 2000.</p>					
Donna J. Parrish -FAA DER				06/14/2010	
WITNESS				DATE	



SKANDIA

5000 N. Highway 251 ■ Davis Junction, IL 61020
815.393.4600 ■ 815.393.3501 (fax)
www.SkandiaInc.com

VERTICAL FLAMMABILITY TEST RESULTS 14 CFR Part 25.853 (a) Amdt 25-116 Appendix F Part I (a)(1)(ii)				Skandia, Inc. WO # 209825-10 Client PO	
Skandia (Products) 5000 N. Hwy. 251 Davis Junction IL 61020 USA				Doc ID: 12NW-218196 Test Plan # Rev	
AIRCRAFT OR AIRCRAFT COMPONENT IDENTIFICATION					
Make: Stock		Model: N/A		Serial: N/A	
Tail: N/A					
Conditioning Room Data: Date In: 02/25/2010 Time In: 13:10 Date Out: 02/26/2010 Time Out: 14:48					
SPECIMEN MATERIALS					
Skandia, Inc.: 1 st BLACK SEW Hook Fastner SABLK1.00H, Lot# 396427-SA					
Set	Flame Application (seconds)	Flame Time (seconds)	Burn Length (inches)	Drip Flame Time (seconds)	
1	12	0.0	2.4	0.0	
2	12	0.0	2.5	0.0	
3	12	0.0	2.1	0.0	
Average:		0.0	2.3	0.0	
Vertical (12 second) Burn Test: Average Self-Extinguish time may not exceed 15 seconds. Average Burn Length may not exceed 8 inches. Average Dripping may not exceed 5 seconds after falling.					
Comments:					
<div style="text-align: right;"><input checked="" type="checkbox"/> Passed <input type="checkbox"/> Failed</div>					
CERTIFICATION: I certify that after testing these specimens, the above results were obtained in accordance with the procedures and equipment specified by Code of Federal Regulations Title 14 Part 25, revised as of January 1, 2004 and the Aircraft Materials Fire test Handbook dated April, 2000.					
Gary K. Palmer - FAA DER WITNESS				02/26/2010 DATE	